

# BRANDT

## MANUFACTURING

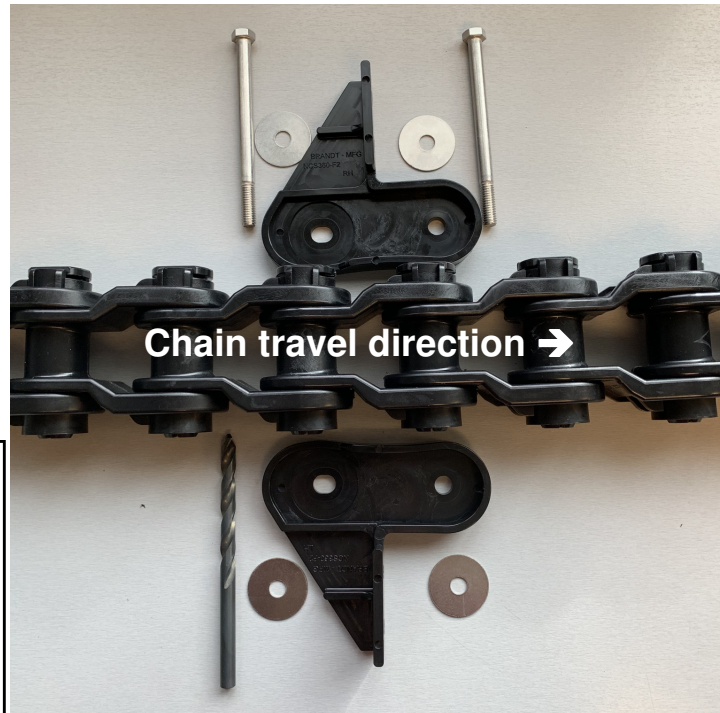
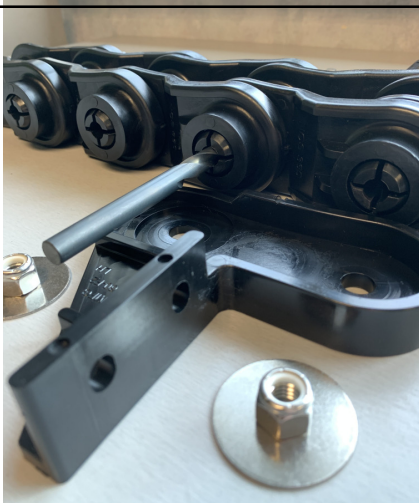
## NCS360-F2 LINK INSTALLATION

### Required Hardware/Tools:

- ✓ (2x) 3/8"x 5-1/4" (or M10x140mm) bolts
- ✓ (4x) Fender Washers
- ✓ (2x) Nylon Insert Locknuts
- ✓ (1x) 3/8" (or 10mm) Drill Bit

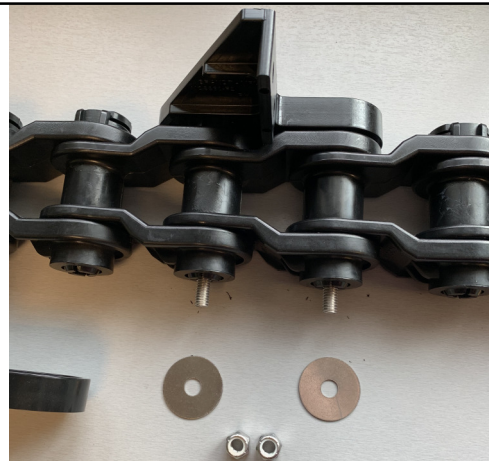
### Step 1

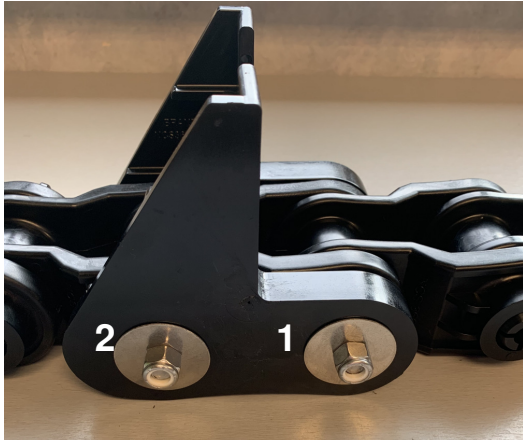
Open up the hole through the pin with the 3/8" (or 10mm) drill bit.



### Step 2

Apply a fender washer onto your bolt, and slide the bolt through one side of the F2-link and pins that are now drilled to the correct size.





Chain travel direction →

### **Step 3**

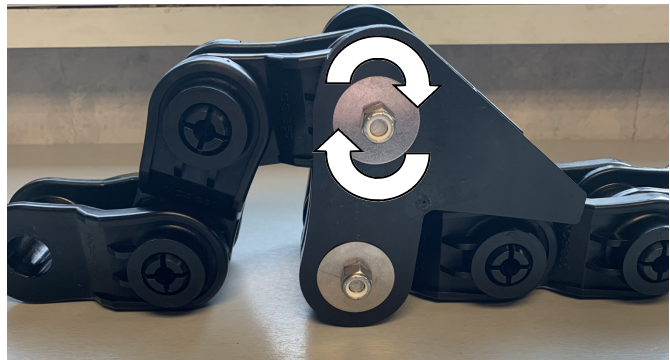
Apply other side of F2-Link as well as a Fender Washer and Nylon-Insert Locknut onto each bolt.

- 1) Securely tighten nut # 1.
- 2) Then screw in nut # 2 until the 2 halves of the F-link are **parallel**.

### **Important:**

Do not over-tighten nut # 2.

Make sure that the chain can move freely on all links.



## **BRANDT MANUFACTURING**

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